



Material - BS 3100 Grade 332C13

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS 3100 Grade 332C13 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.040 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	24.500 - 26.500		
Molybdenum	Mo %	1.750 - 2.250		
Nickel	Ni %	4.750 - 6.000		
Copper	Cu %	2.750 - 3.250		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 690 min. Yield Strength in Mpa 485 min. Elongation in % 16 min. Reduction of Area in % - Hardness in BHN - Impact in Joule 25 J @ RT	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A 351 Grade CD4MCu	ASTM	USA	Casting
A 743 Grade CD-4MCu	ASTM	USA	Casting
A 744 Grade CD-4MCu	ASTM	USA	Casting
A 890 CD4MCu	ASTM	USA	Casting
J93370	UNS	USA	Casting
2074/H10A	AS	Australia	Casting
CD-4MCu	NBR	Brazil	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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